

#### ... for a brighter future





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# X-Ray Microfocusing Optics

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Advanced Photon Source

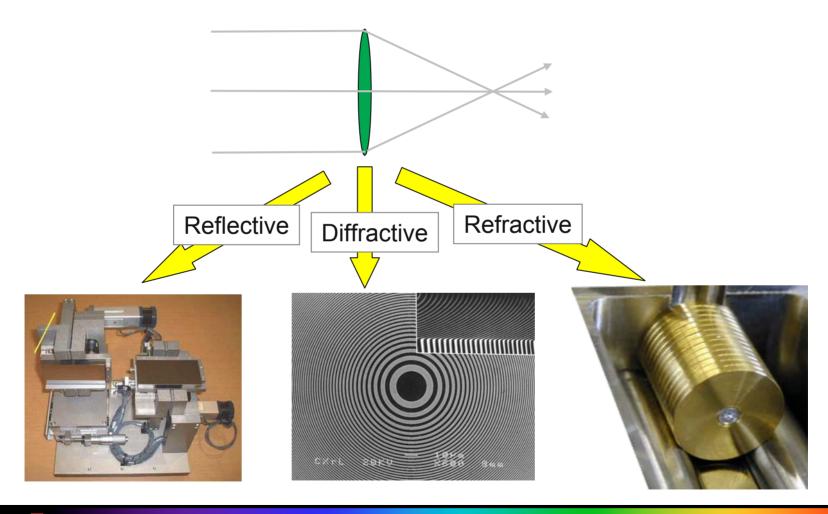
# **Outline**

- Introduction
- General considerations
- Reflective optics
  - Diffractive optics
  - Refractive optics
- Future prospects



### Introduction

- Optics that focus x-rays to a spot size ≤ 10 micron

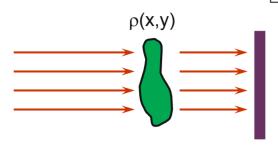


# When to use microfocusing optics:

- For x-ray microscopy
  - Most samples are heterogeneous, from micron down to nm scale
- Increased flux density
  - Gain ~ 10<sup>6</sup> is possible, hence higher sensitivity (signal/background)
- Enable smaller samples or new sample environment

# X-ray Microscopy

### Lecture by I. McNulty on Oct. 3





### Direct imaging (radiography)\*

with magnification in visible light





depends only on total flux, but not brilliance / coherence

# Scanning microscope (SXM)

depends only on coherent flux, directly benefits from reduced emittance

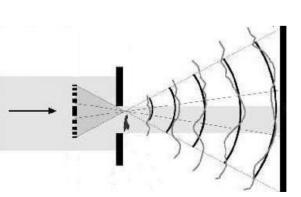






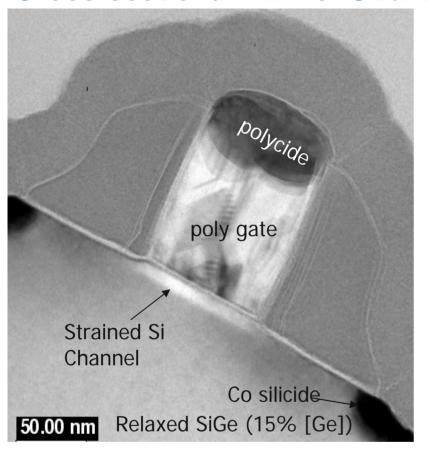
Holography\*

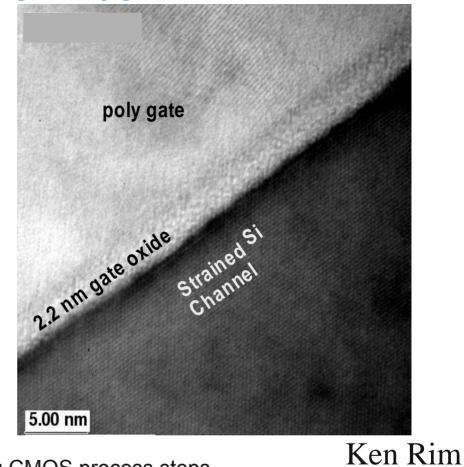
\* May not require microfocusing





### Cross-sectional TEM of Strained-Si NMOSFET





- Quality of epitaxial layers maintained during CMOS process steps
- Gate oxide with smooth interface formed by thermal oxidation

=> today's manufacturer's are already able to produce nm scale structures. To probe such small structures meaningfully requires x-ray beam of the same order of magnitude.

Slide courtesy Cev Noyan, with modification

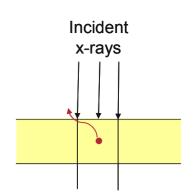


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-IBM

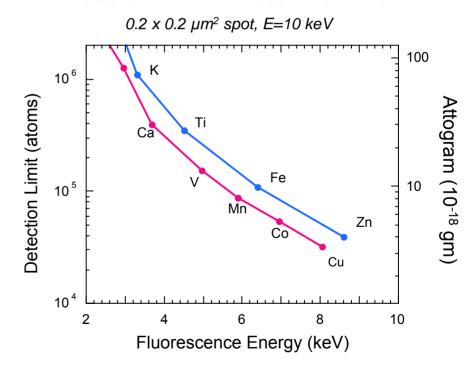
# Microfocusing increases flux density

Focusing increases the signal/background ratio



- For current probes with submicron spot, attogram (10<sup>-18</sup> gm) of materials can be detected in fluorescence mode
- With a 5-nm probe, sensitivity of zeptogram (10<sup>-21</sup> gm) or a few atoms is possible

#### Detection Limit with 1 sec. Dwell Time





# Microbeam for protein crystallography





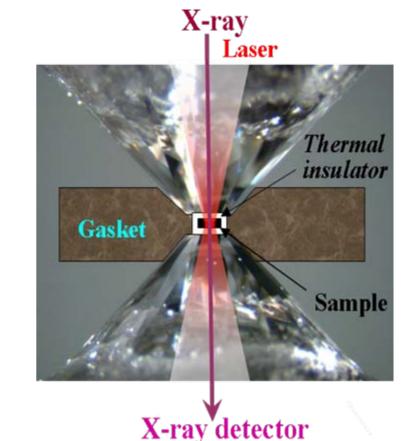


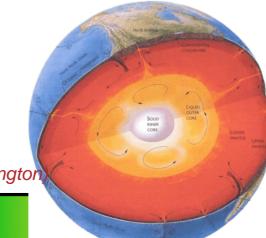
- Very small crystals: reduce scatter from non-crystalline material
- Selective exposure of small crystal volumes:
  - very asymmetric shape of crystal (e.g. needle): reduce scatter from non-crystalline material
  - very small, well ordered domains
- Reducing radiation damage in exposed volume:
  - photo-electrons travel several μm (~6μm for 18 keV initial energy)
  - large fraction of damaging energy is not deposited in the illuminated volume for micrometer size beams
  - energy deposit per distance traveled is not uniform, very high at end of travel
- Photo-electrons ejected predominantly in direction of electric field vector



# New High-Pressure Frontiers with higher spatial resolution

- Diamond Anvil Cell uses focused microbeams at high energy (>30 keV) to probe highest pressure/temperature region
- High pressure: with better focused beams, can use small anvil tips, and greatly extend the accessible pressure from 350GPa ⇒ TPa
  - New areas for discovery of materials and phenomena
- High temperature: with smaller probes, can limit the heating area to diffraction limit of laser, thus extend max temperature from 6,000K to 12.400K
- Open up new opportunities for studies of materials under core conditions (P,T)
- Improve ability to understand structures of Giant Planets





Slide adapted from Steve Sutton (UoC) & David Mao (Carnegie Institute of Washington)

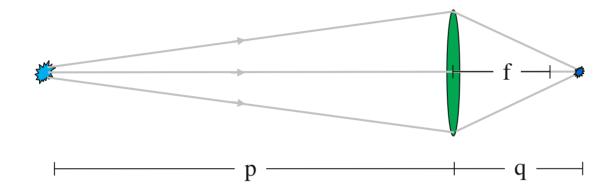
# General considerations

- Magnification
- Numerical Aperture
- Resolution
- Depth of Focus
- Chromatic aberration



# **Geometrical Optics**

Thin-Lens Equation:  $\frac{1}{p} + \frac{1}{q} = \frac{1}{f}$ 



- Magnification:  $M = \frac{q}{p}$
- Microfocusing optics produce a demagnified image of the source (M < 1).</p>
  Imaging optics produce a magnified image of the sample (M > 1).
- Some optics can work as both, others only for microfocusing (M < 1).

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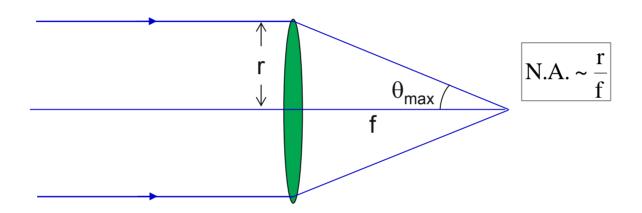
# **Demagnification**

- For synchrotron micro/nano-probes,  $M \sim 10^{-2} 10^{-4}$
- If decreasing focal length becomes difficult, long beamlines (p) will help



# **Numerical Aperture**

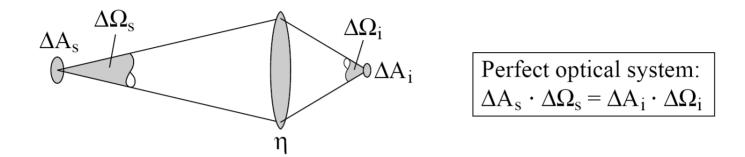
N.A. = n sin  $\theta_{\text{max}}$  is a measure of the light gathering power  $\left(\text{N.A.} = \frac{1}{2(f/\#)}\right)$ 



Intimately related to the performance of the optics (focused flux, diffraction-limited resolution, depth of focus, etc.)

### Liouville's Theorem

Phase space density is conserved in a perfect optical system (η = 100%)

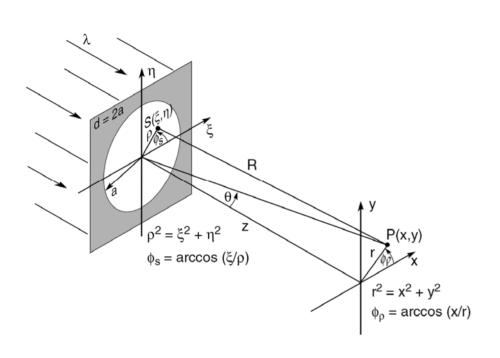


- Microfocusing optics inevitably will increase the angular spread
- Brightness is the radiated power per unit area per solid angle at the source

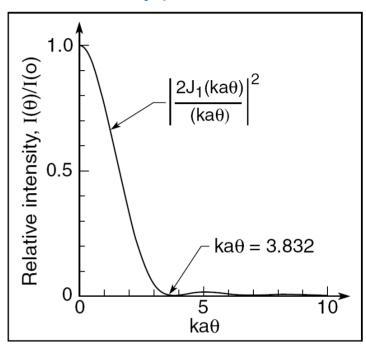
$$\mathbf{B} = \frac{\mathbf{P}}{\Delta \mathbf{A}_{\mathbf{S}} \cdot \Delta \Omega_{\mathbf{S}}}$$

At the focus, available flux ~ B \*  $\delta^2$  \* NA<sup>2</sup> \*  $\eta$  where  $\delta$  is the spot size and  $\eta$  is the efficiency of the optics, hence the importance of <u>high brightness source</u> and <u>large N.A. optics</u>

# Diffraction from a Circular Aperture



### Airy pattern

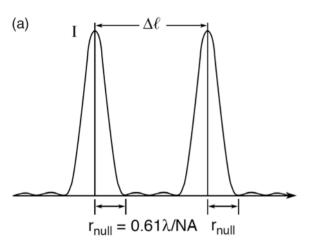


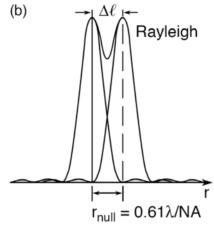
$$ka\theta = 3.822$$

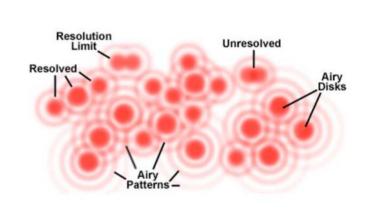
$$\frac{2\pi}{\lambda}a\frac{r_{\text{null}}}{z} = 3.822$$

$$r_{_{\text{null}}} \cong 0.61 \frac{f}{a} \lambda = 0.61 \frac{\lambda}{NA}$$

# Rayleigh's Criterion for Resolving Two Point Images







- Point sources are spatially coherent
- Mutually incoherent
- Intensities add
- Rayleigh criterion (26.5% dip)

Conclusion: With spatially coherent illumination, objects are "just resolvable" when

$$Res|_{coh} = \frac{0.61 \ \lambda}{NA}$$

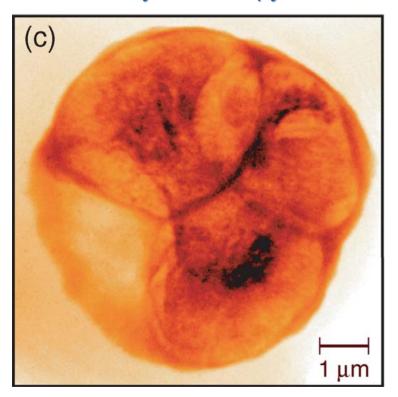
<= <u>Diffraction limited resolution</u>



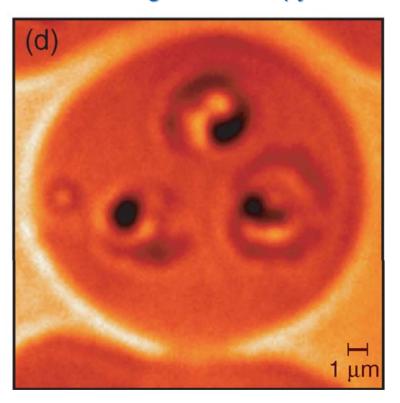
# Resolution improves with smaller $\lambda$

Malaria-infected red blood cell

X-ray microscopy



Visible light microscopy

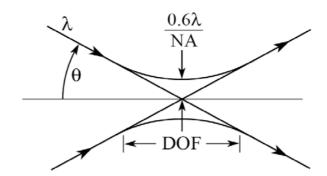


C. Magowan, W. Meyer-Ilse, and J. Brown (LBNL)



# **Depth of Focus**

$$DOF = \pm \frac{\lambda}{2(NA)^2} = \pm \frac{1.34\delta^2}{\lambda}$$



■ DOF determines the sample thickness in 2D imaging and the maximum sample volume in 3D tomography. DOF increases with energy:

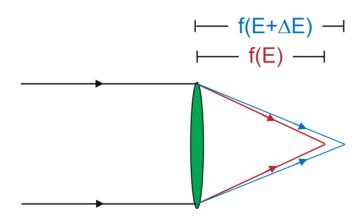
	Soft X	-rays	← Hard X-rays					
Wavelength, ℷ(A)	23.8 A		4.52 A (Rh)		2.29 A ( Cr)		1.54 A (Cu)	
Energy, E	520 eV		2.7 KeV (L)		5.4 KeV (Ka)		8.0 KeV (Ka)	
Resolution, δ, nm	30	60	30	60	30	60	30	60
DOF (µm)	±1	±4	±5	±21	±10	±42	±16	±63
Si Transmission (%) at 0.5*DOF thickness	12%	0.02 %	20%	0.18%	63%	15%	80%	41%

W. Yun (Xradia)



### Chromatic aberration

- Does focal length depends on λ?
  - Reflective optics: achromatic, can focus white beam, higher flux
  - Diffractive optics: f ~ E
  - Refractive optics: f ~ E<sup>2</sup>



# X-ray Microfocusing Optics

- Reflective optics
- Diffractive optics
- Refractive optics



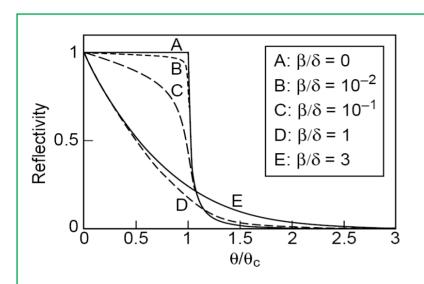
# Reflective Optics

- Schwarzschild objective
- Wolter microscope
- Capillary optics
- Kirkpatrick-Baez mirrors



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# Reflectivity of single and multi-layer



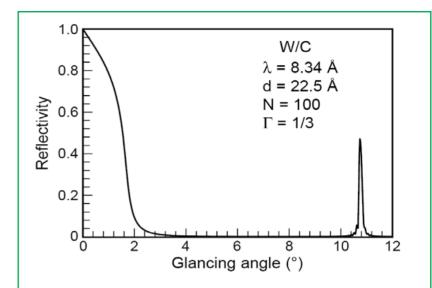
### Single layer

Total external reflection when  $\theta < \theta_c$  (~ a few mrad):

$$\theta_{\rm c} = \sqrt{2\delta} \propto \lambda \sqrt{Z}$$

$$n = 1 - \delta + i\beta$$

Finite β/δ rounds the reflectivity curve



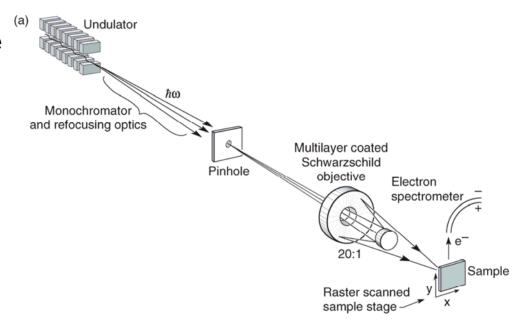
### **Multilayers**

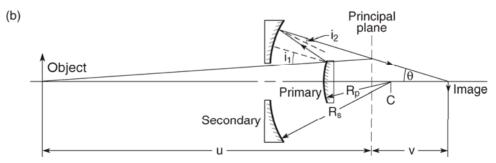
- Large θ means shorter mirror or larger acceptance
- Spectral bandwidth ~ a few %.
- Cannot focus white beam

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# Schwarzschild Objective

- Near normal incidence with multilayer coating (126 eV)
- N.A. > 0.1
- Imaging microscope



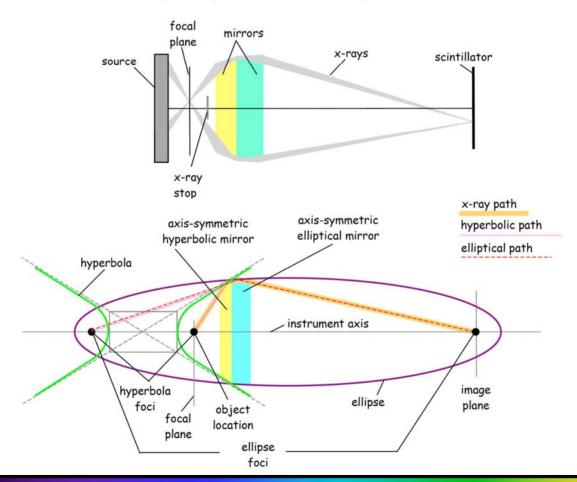


F. Cerrina (UW-Madison), J. Underwood (LBNL)



# Wolter Type I Microscope

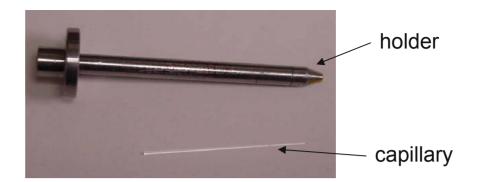
- Use 2 coaxial conical mirrors with hyperbolic and elliptical profile
- Imaging microscope
- Difficult to polish for the right figures and roughness

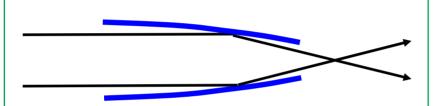




J.A. Jackson (LLNL)

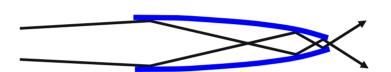
# Glass capillary optics





### **One-bounce capillary**

- Large working distance (cm)
- Compact: may fit into space too small for K-B
- Nearly 100% transmission
- N.A. ~ 2-4 mrad (≤ 2θ<sub>c</sub>)
- Difficult to make submicron spot



### **Multi-bounce condensing capillary**

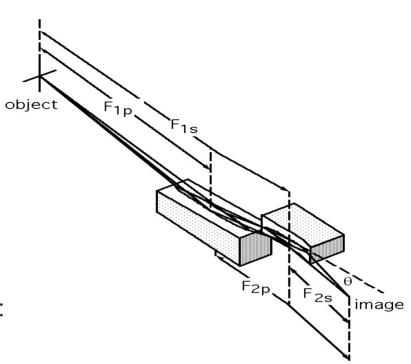
- Easy to make with small opening (submicron)
- Short working distance (100 μm)
- Low transmission

D. Bilderback (Cornell)

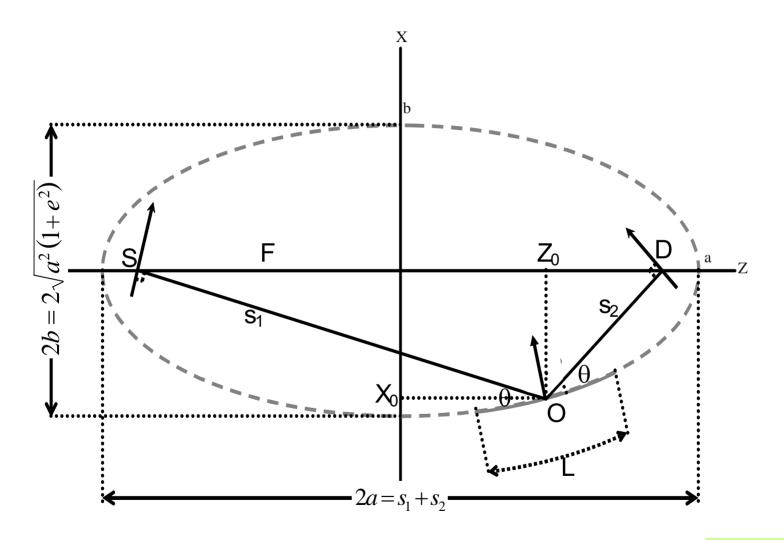


# Kirkpatrick-Baez mirrors pair

- A horizontal and a vertical mirror arranged to have a common focus
- Achromatic: can focus pink beam (but not with multilayer coating)
- Different focal lengths and demagnifications:
   can be used to produce ~ round focal spot
- Very popular for focusing in the 1-10 μm regime: relatively easy to make, longer mirrors can be used for higher flux
- For submicron focusing, mirrors with precise elliptical profile are required (figure error < 1 μrad)</li>



# Elliptical x-ray mirrors



A. Macrander (APS)



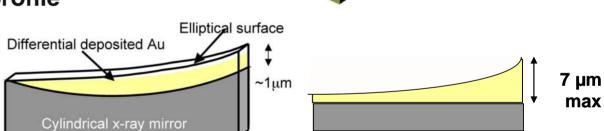
# Methods used for making x-ray quality elliptical mirrors

- Bending
  - ALS
  - ESRF

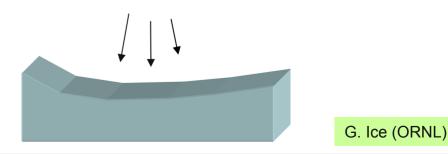
Differential deposition/profile

coating

- APS (C. Liu)



- Differential polishing
  - Osaka/Spring8
  - APS/Tinsley

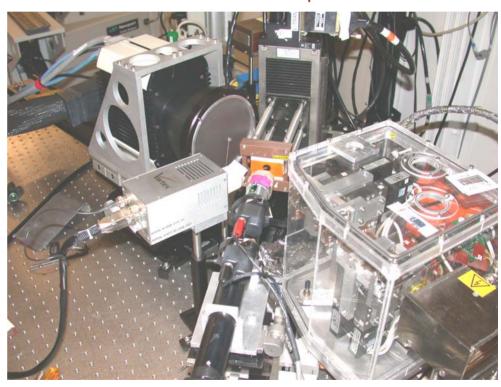




# K-B mirrors are very popular for micron scale focusing

- At the APS, K-B microprobes with 100 and 200-mm long bent mirrors are common:
  - MR-CAT 10-ID(J. Kropf, K. Kemner)
  - GSECARS 13-ID-C(S. Sutton, M. Rivers)
  - BioCAT 18-ID(T. Irving, R. Barrea)
  - PNC/XOR 20-ID(S. Heald, D. Brewe)
- Monochromatic flux ~
   10<sup>11</sup>–10<sup>12</sup> ph/sec

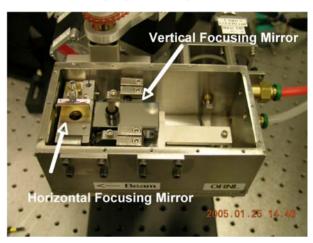
#### **GSECARS** microprobe



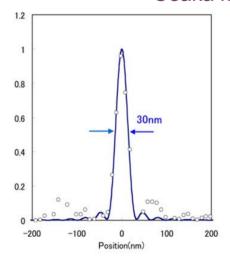
# KB mirror systems for nanofocusing

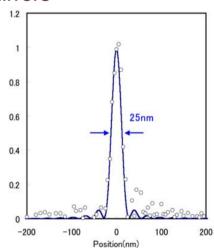
- APS/ORNL collaboration KB optics
  - Poly/mono Beams 85 x 95 nm
- ESRF 45 nm
- Osaka/Spring-8 ~ 25 nm x30 nm
- Simple KB system diffraction limit ~17 nm

#### APS/ORNL 34-ID



#### Osaka mirrors





G. Ice (ORNL)



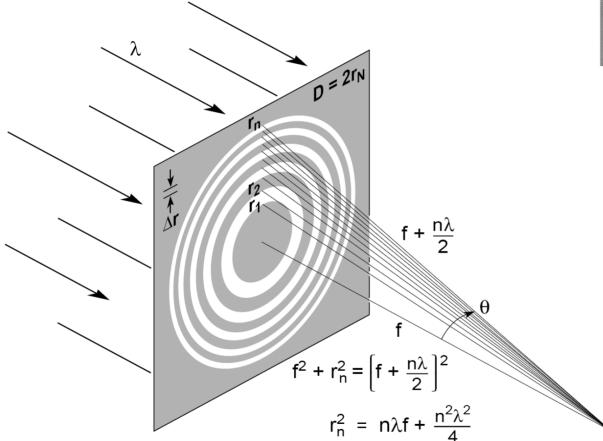
# **Diffractive Optics**

- Fresnel zone plates (FZP)
- Multilayer Laue Lens (MLL)



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# Fresnel zone plates: basic formula





$$f^2 + r_n^2 = \left(f + \frac{n\lambda}{2}\right)^2$$

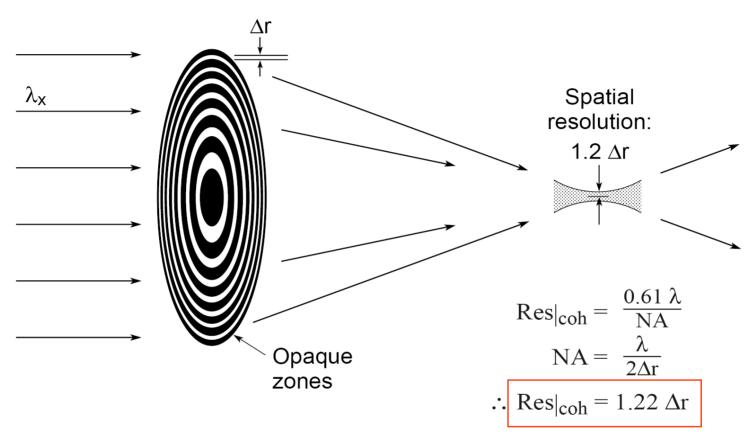
$$r_n \approx \sqrt{nf\lambda}$$

$$2r_{n}\Delta r=f\lambda$$

# of zones = 
$$\frac{r}{2\Delta r}$$

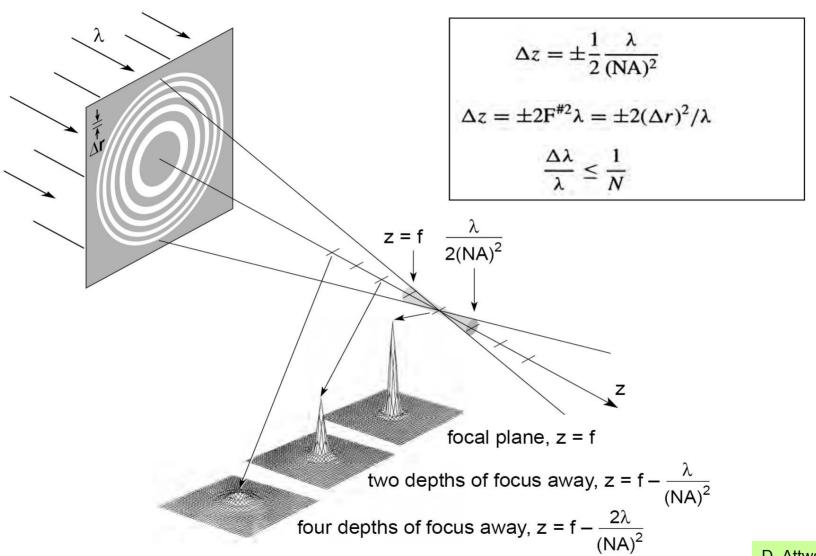
$$NA = \frac{\lambda}{2\Delta r}$$

### Diffraction limited resolution

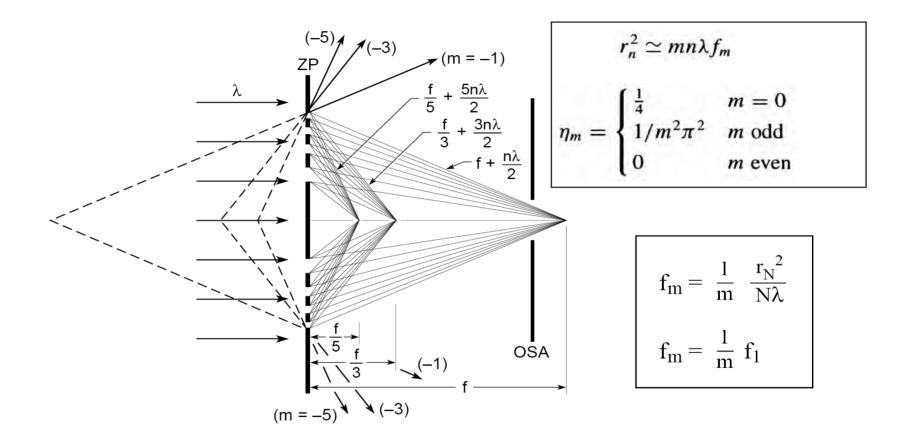


Coherent illumination

# Depth of focus and spectral bandwidth



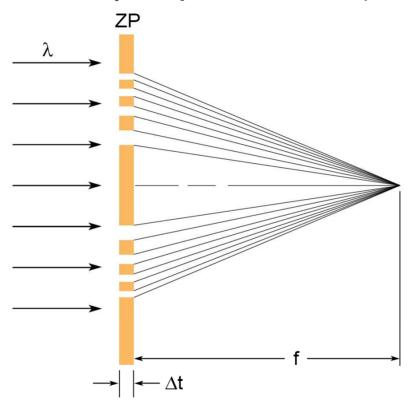
# Higher orders and negative orders





# Efficiency: Phase vs Amplitude Zone Plates

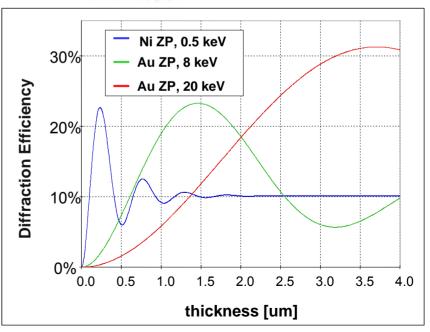
- Efficiency of an **amplitude** ZP with opaque zones ~ 10%
- **Efficiency** of a **phase** ZP with  $\pi$ -phase shift  $\sim 40\%$



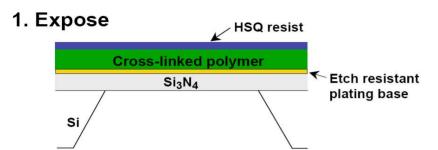
$$\Delta \phi = \left(\frac{2\pi \delta}{\lambda}\right) \Delta t$$

For a  $\pi$ -phase shift

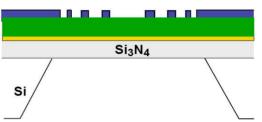
$$\Delta t = \frac{\lambda}{2\delta}$$



#### Fabrication of FZP

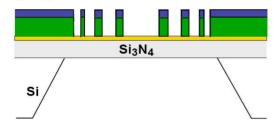




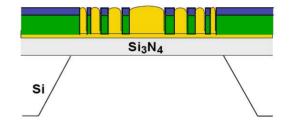


E-beam Lithography



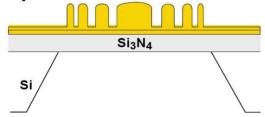


4. Plate

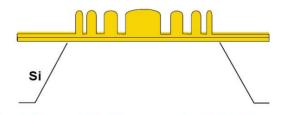


Pattern Transfer

#### 5. Strip Resist



#### 6. Strip Si<sub>3</sub>N<sub>4</sub> and Cr/Au Plating Base

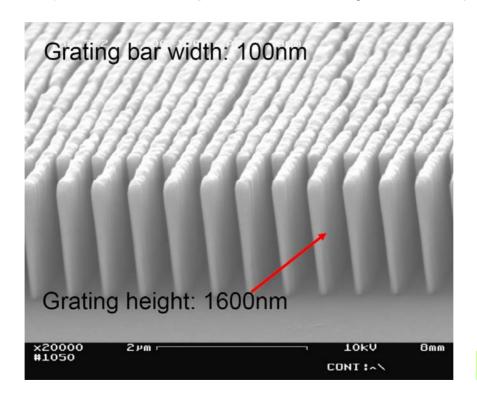


Electroplating

Courtesy of E. Anderson, A. Liddle, W. Chao, D. Olynick, and B. Harteneck (LBNL)

#### Recent Hard X-ray Zone Plates

- $Arr \Delta r = 30 \text{ nm}$ , 450 nm thick, AR = 15 (Academia Sinica)
- $\triangle$ r = 24 nm, 300 nm thick, AR = 12.5 (Xradia)
- To achieve good efficiency, aspect ratio needs to be increased (e.g. needs 1.5 μm thick for optimal efficiency at 8 keV)

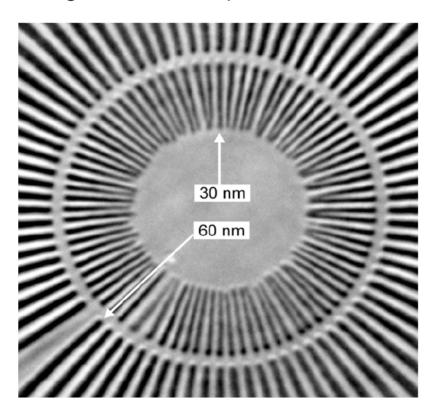


W. Yun (Xradia)

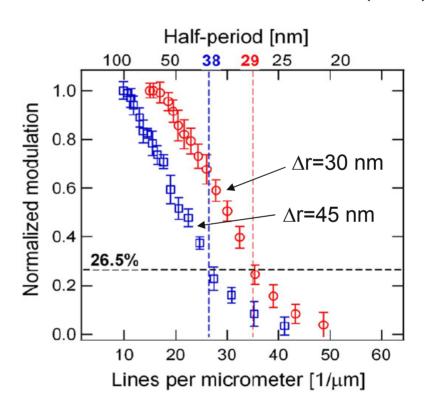


#### Recent Images from TXM at 32-ID

Image of a Au test pattern at 8 keV



Modulation Transfer Function (MTF)



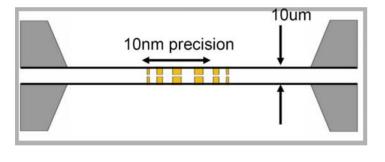
Y-T. Chen et al., Nanotech. 19, 395302 (2008).



#### Other means to increase the aspect ratio

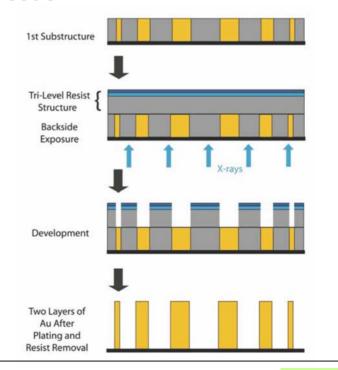
#### Align and bond two ZPs within DOF

- Lateral alignment tolerance ~ ∆r/3 (10 nm for 30-nm ZP)
- < 10 μm separation between the ZPs</p>



#### Use the first ZP as self-aligning mask

- 100 nm demonstrated
- Photoresist mechanical and stress issue



W. Yun (Xradia)

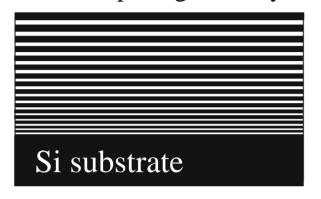


# Even with stacking, aspect ratio > 100 is probably difficult to achieve with lithographic zone plates!



## Multilayer Laue Lens: novel approach for high aspect ratio

Varied d-spacing multilayers



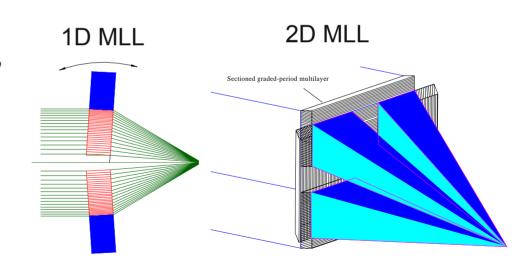
Dicing ~ 1mm



Polishing ~ 5-25 μm

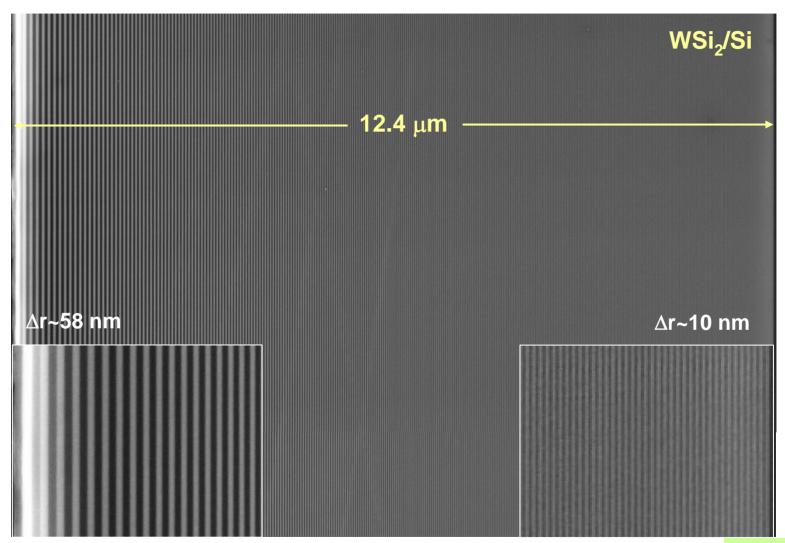


- Aspect ratio > 1000 (∆r = 5-10 nm,
   10 μm thick) demonstrated
- Engineering challenge of aligning and assembling 2 or 4 MLLs to produce a single optics



A. Macrander (APS)

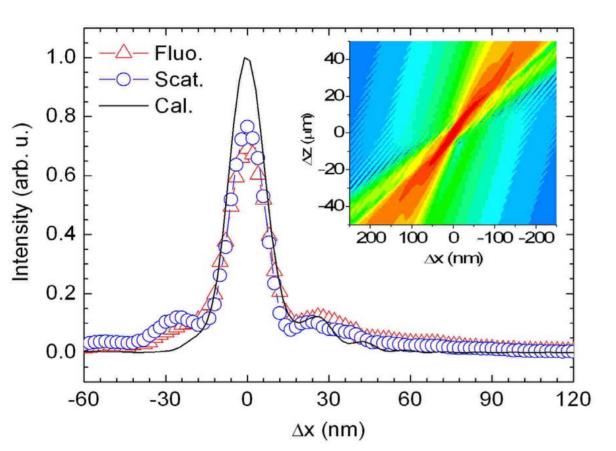
# SEM image of an MLL

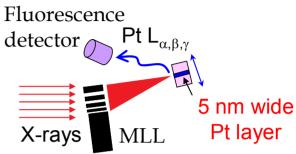


A. Macrander (APS)



#### Best measured line focus of MLL





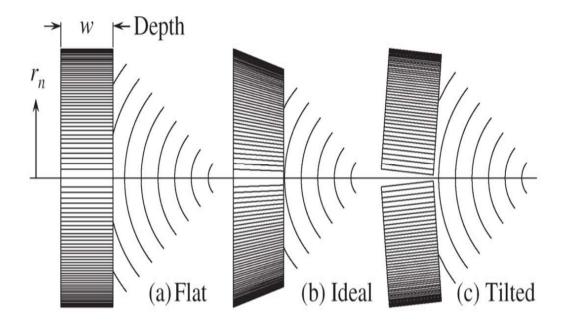
Flou. 17.6 nm Scatt. 15.6 nm Cal. 15.0 nm

Efficiency: 31% Energy: 19.5 keV

H.C. Kang et al., APL **92**, 221114 (2008)

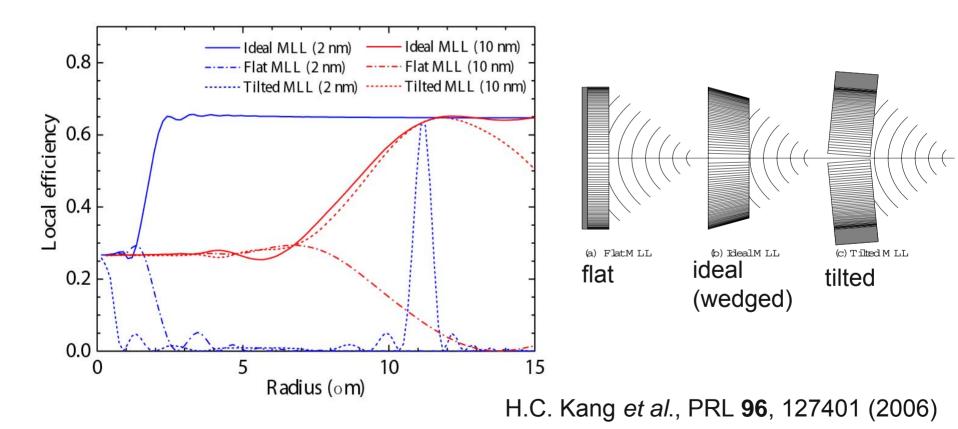


#### Thin vs Thick Zone Plate



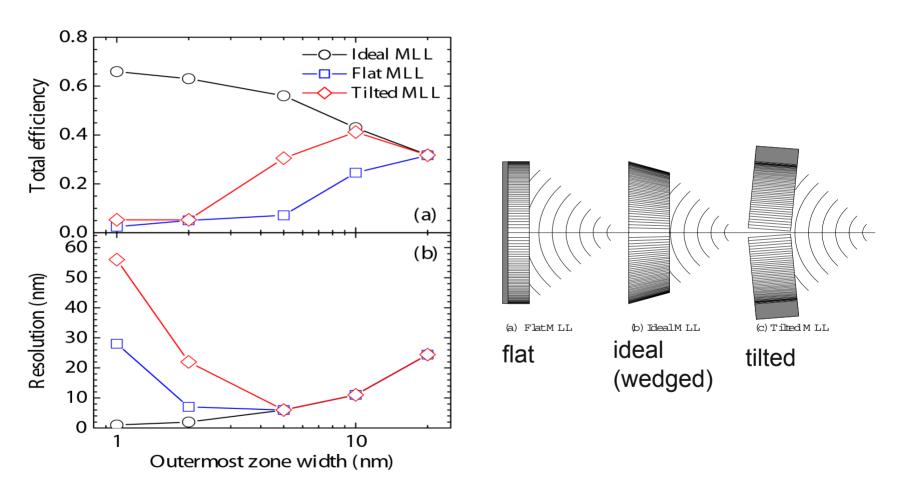
- When aspect ratio increases, effects from dynamical diffraction vs kinematic scattering need to be considered
- Zones should be inclined locally to satisfy Bragg condition
- Thin to thick transition:  $w = (2\Delta r)^2/\lambda \sim DOF$

- For flat structure, local efficiency decreases at large r
- For tilted or ideal wedged structures, efficiency actually increases beyond the thin phase ZP limit of 40%
- This effect is enhanced for high resolution (small ∆r)





# ■ Despite lower overall efficiency, both flat and tilted structure can achieve ~ 5 nm resolution



H.C. Kang et al., PRL **96**, 127401 (2006)

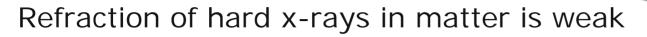


# Refractive Optics

Compound refractive lens (CRL)



## Refraction & Absorption



$$n = 1 - \delta + i\beta$$
,  $(\delta \approx 10^{-6} \text{ @20keV})$ 

- strong curvature of lens surfaces
- stacking of many lenses behind each other

Absorption of x-rays in lenses reduces the efficiency

- lenses must be made of low Z material (Be, B, C, Al, ...)
- lenses should be made as thin as possible

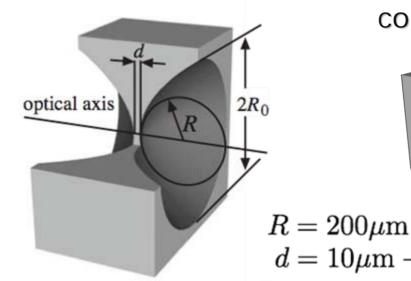
Refractive index *n* smaller than 1:

focusing lens must be concave

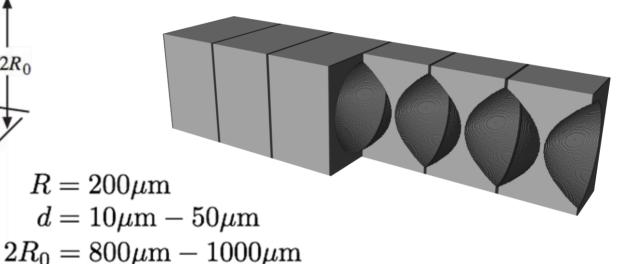


#### Parabolic Refractive X-Ray Lenses

single lens



stack of lenses: compound refractive lens (CRL)

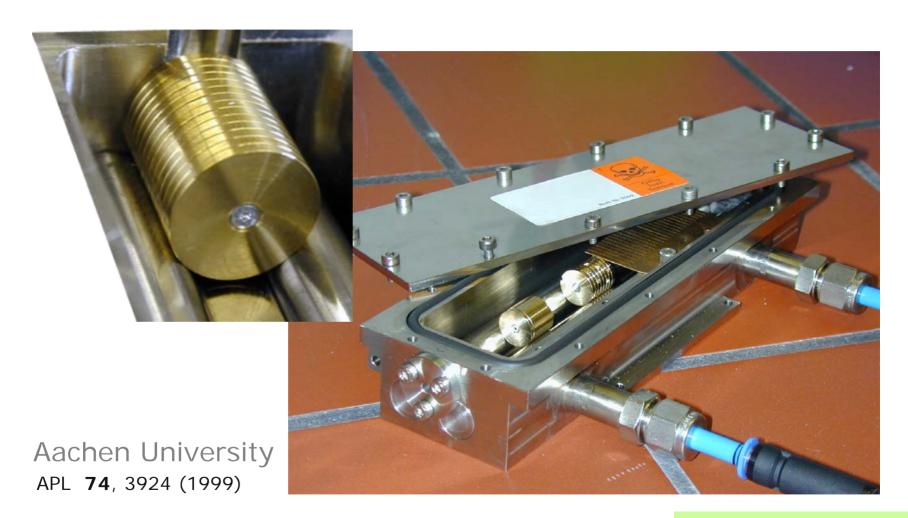


variable number of lenses:  $N = 10 \dots 300$ 

parabolic profile: No spherical aberration

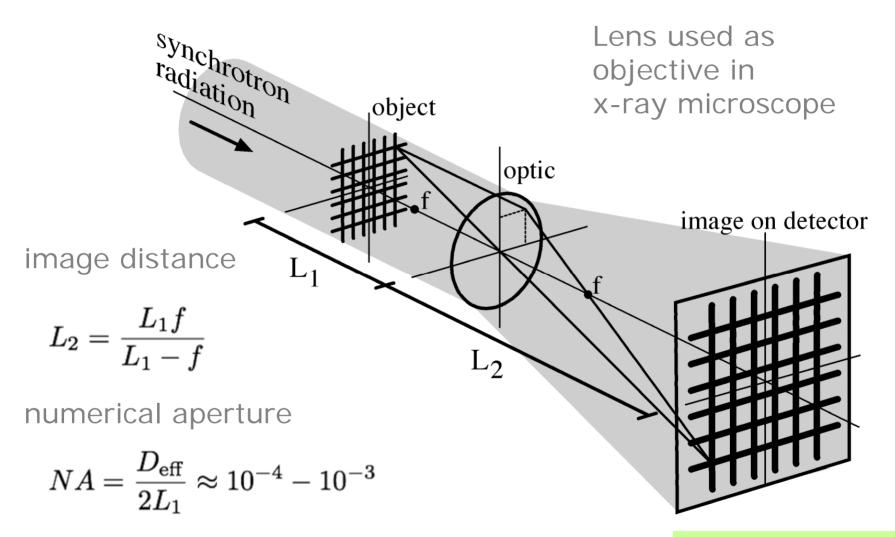
→ imaging optic

# Parabolic Refractive X-Ray Lenses





# **Imaging with Magnification**

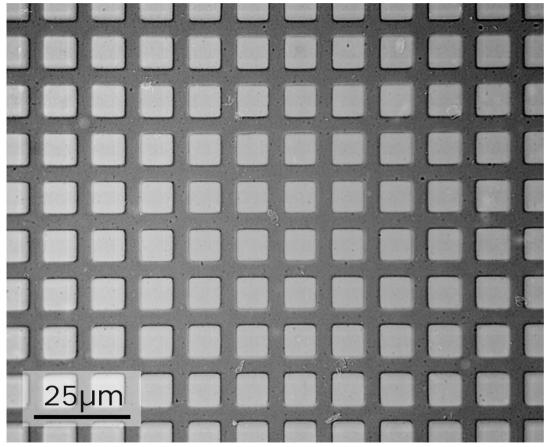






# Undistorted (Magnified) Image

Parabolic profile of lenses is crucial to good image quality

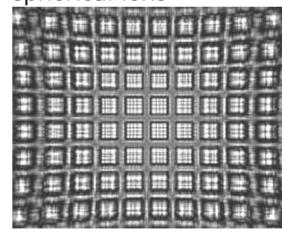


Ni-mesh (2000mesh)

#### parameters:

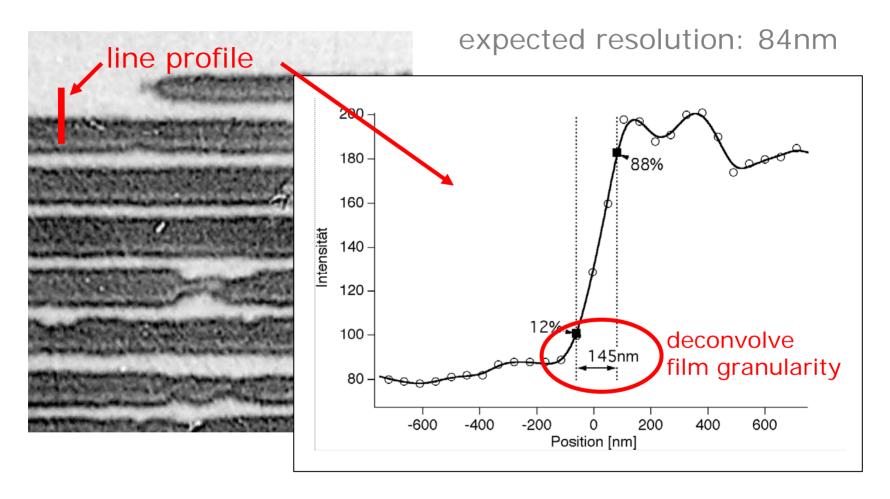
- E = 12 keV
- N = 91 (Be)
- f = 495mm,
- m = 10x

simulation: spherical lens





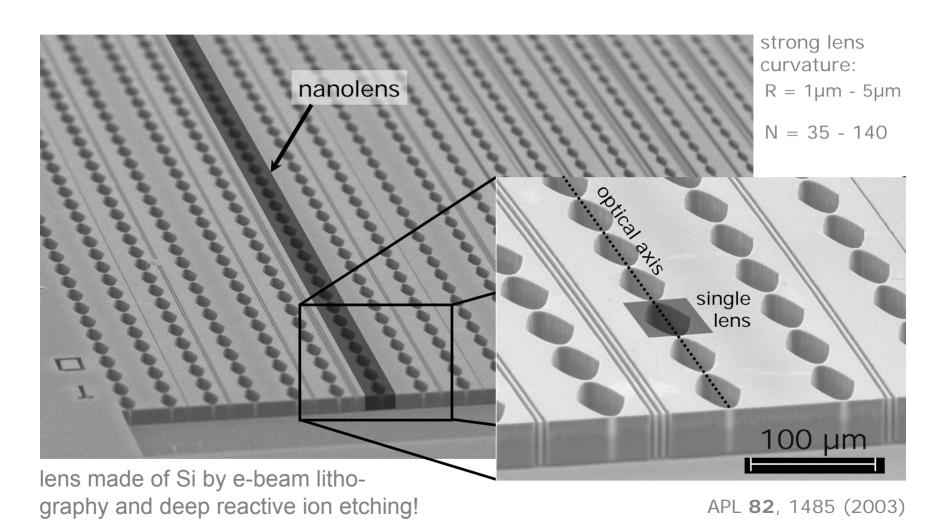
## Full-Field Imaging: Resolution



resolution of Optic: 105nm ± 30nm

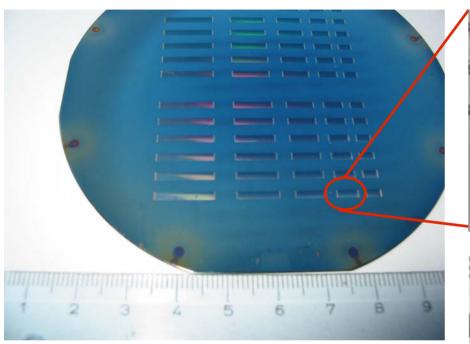


#### 1-Dimensional Nanofocusing Lenses (NFLs)



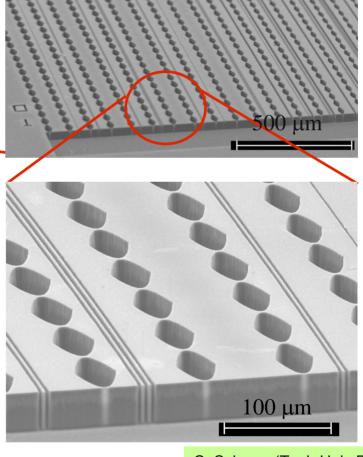


# Fabrication of Si Nanofocusing Lenses



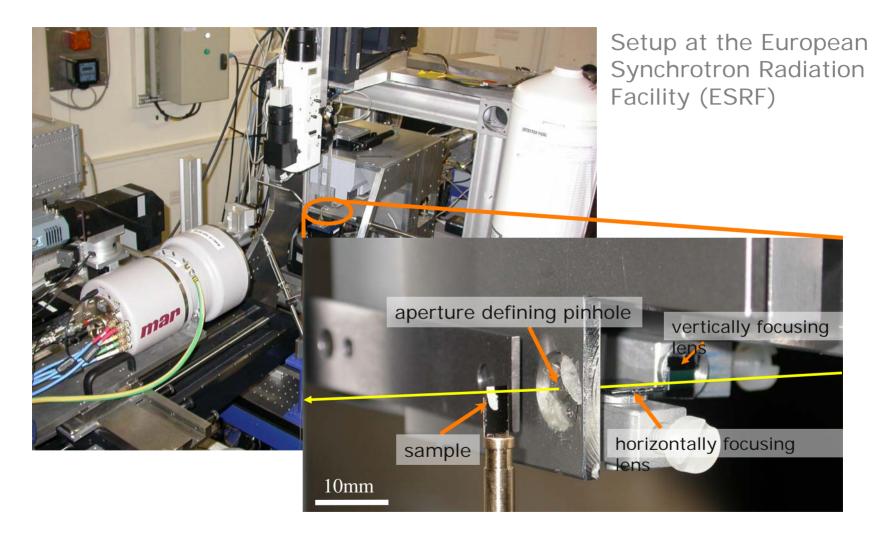
Over 1200 lens arrays Over 100000 structures

→ high accuracy, reproducibility





## **Crossed Nanofocusing Lenses**





# **Focusing with NFLs**

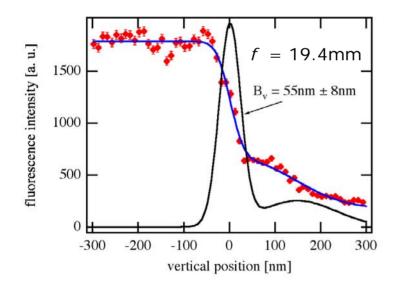
Si lens: E = 21 keV,  $L_1 = 47 \text{m}$ 

source:

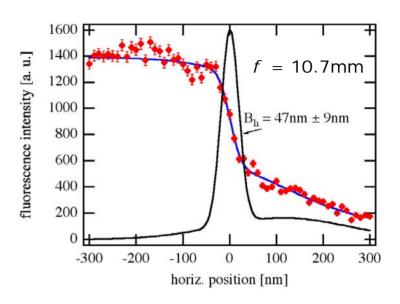
ID13 low-β invac. undulator

source size: 150 x 60µm<sup>2</sup>

vertical focus: 55nm



horizontal focus: 47nm



demagnification:

~ 2400 x 4400

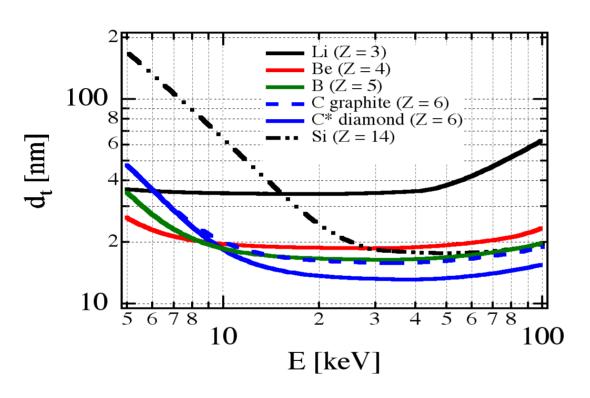
flux:  $1.7 \cdot 10^8 \text{ph/s}$ 

APL 87, 124103 (2005)



# **Effective Aperture and Diffraction Limit**

#### Diffraction limit:



N = 100 $l \ge 0.084$  $R = 0.5 - 50 \mu m$ 

bounded by

$$0.75 \frac{\lambda}{2\sqrt{2\delta}} \propto \text{const.}$$

Best materials: high density and low Z



#### Summary: best resolution achieved currently

- K-B mirrors: 25 x 30 nm
   H. Mimura et al., APL 90, 051903 (2007);
   S. Matsuyama et al., RSI 77, 103102(2006).
- FZP: 29 nm
  Y-T. Chen *et al.*, Nanotech. **19**, 395302 (2008).
- MLL: 17 nm line focus
   H.C. Kang et al., APL 92, 221114 (2008).
- CRL: 47 x 55 nm
   C. G. Schroer et al, APL 87, 124103 (2005).
- Waveguides: 25 X 47 nm
   A. Jarre et al., PRL 94, 074801 (2005).

# Summary: other considerations

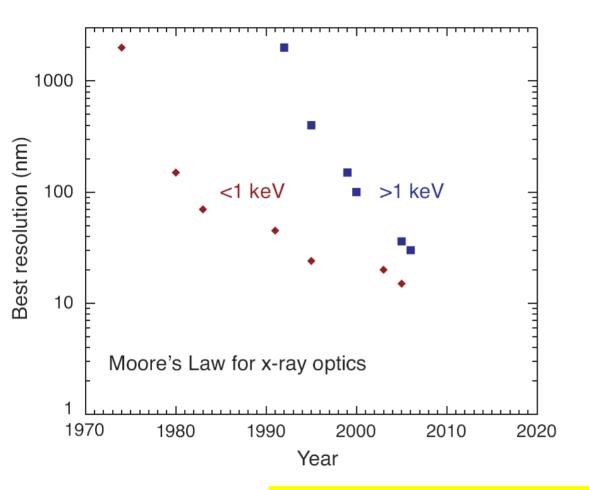
	K-B mirror	FZP/MLL	Refractive Lens
Resolution	25 x 30 nm	29/17 nm	47 x 55 nm
Flux density gain	> 500,000	> 500,000	10,000
Chromatic aberration	Achromatic	1/λ	1/λ <sup>2</sup>
Coherence preservation	Fair	Good	Acceptable
Easy to use	Require effort	Good	Fair



# **Future Prospects**



# Resolution had improved dramatically



Year	nm	keV	Method	Notes and citation	
1974	2000	0.28	ZP (holographic)	Full-field [Niemann et al., 1974]	
1980	150	0.28	ZP (holographic)	Full-field [Schmahl et al., 1980]	
1983	70	0.28	ZP (holographic)	Full-field [Niemann et al., 1983]	
1984	300	0.32	ZP (e-beam)	Scanning [Rarback et al., 1984]	
1988	75	0.32	ZP (e-beam)	Scanning [Rarback et al., 1988]	
1991	45	0.32	ZP (e-beam)	Scanning [Jacobsen et al., 1991]	
1992	2000	8.2	ZP (e-beam)	Scanning [Yun et al., 1992]	
1995	24	0.54	ZP (e-beam)	Full-field [Schneider et al., 1995]	
1995	400	8	ZP (e-beam)	Scanning [Lai et al., 1995]	
1997	20	0.32	ZP (e-beam)	Scanning [Spector et al., 1997]	
1998	3500	18.8	CRL	Scanning [Lengeler et al., 1998]	
1999	2400	13.3	BFL	Scanning [David and Souvorov, 1999]	
1999	150	4.0	ZP (e-beam)	Full-field [Kaulich et al., 1999]	
2000	100	2.5	ZP (e-beam)	Scanning [David et al., 2000]	
2001	200	19	KB mirrors	Scanning [Hignette et al., 2001]	
2001	480	9.7	CRL	Scanning [Schroer et al., 2001]	
2003	19.5	0.6	ZP	Full-field [Chao et al., 2003]	
2005	90	20.5	KB mirrors	Scanning [Hignette et al., 2005]	
2005	36	15	KB mirrors	Scanning [Yumoto et al., 2005]	
2005	15	0.80	ZP (e-beam)	Full-field [Chao et al., 2005]	
2006	30	19.5	MLL	Scanning [Kang et al., 2006]	
2006	19	19.5?	MLL	Scanning (Kang et al.; unpublished)	
2006	24	15?	KB mirrors	Scanning (Yumoto et al.; unpublished)	
2005	60	5.4	ZP (e-beam)	Full-field (Xradia, Inc.; published?)	

C. Jacobsen (Stony Brook)

Where is the limit? 1 nm? 1 Å?

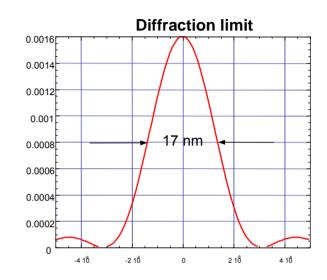


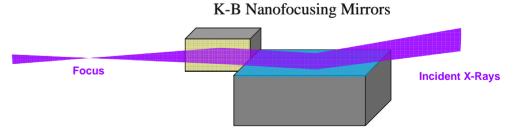
63

# Reflective Optics: Focal size ultimately limited by $\theta_c$

- $\delta(\text{nm}) \sim 100\lambda_{\text{C}}(\text{Å})/\Delta\theta(\text{mrad})$
- $\Delta\theta$  ~ 0.85 $\theta_c$  standard KB mirror

•  $\theta_c$  ~ proportional to  $\lambda$   $\delta$  ~ 17 nm- Pt 50% reflectivity  $\delta$  ~ 14 nm- Pt 10% reflectivity



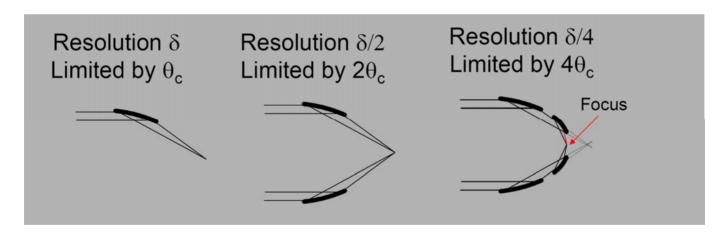


G. Ice (ORNL)



#### Reflective optics: radical approaches needed for sub 10 nm

- Multilayers → 4-5 nm
  - ESRF/Osaka
  - Limited bandpass ideal for undulator harmonic
- Coaxial/multiple reflections → 3-4 nm



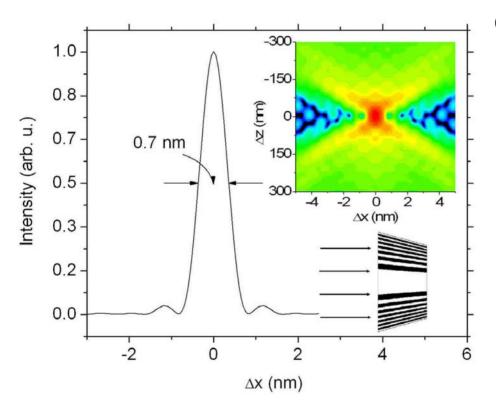
■ Combination of both  $\rightarrow \rightarrow 1$  nm?

G. Ice (ORNL)



#### MLL: Presently Feasible Outermost Zone Width

(0.75 nm layer width has been demonstrated: Y. Chu et al., RSI 73, 1485 (2002))



Calculated for:

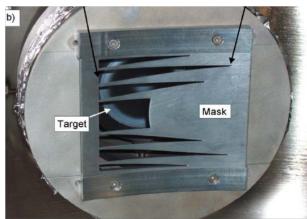
Wedged zones

Outermost zone width: 0.75 nm;

Energy: 19.5 keV Efficiency: 50%

Radius: 40 microns

Lateral gradient mask on sputtering target: wedge MLL



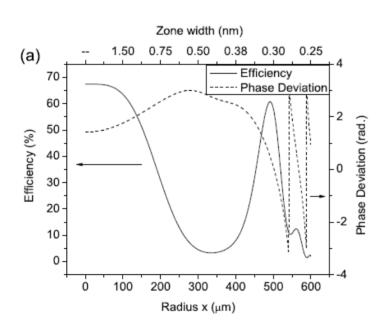
H.C. Kang, H. Yan, et al., submitted



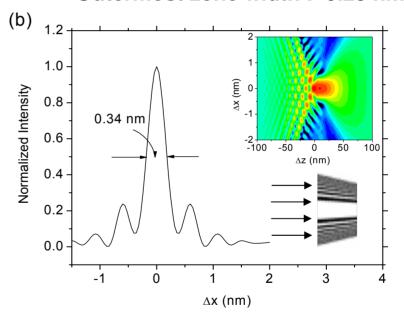
66

# MLL: when $\Delta r \sim single$ atomic layer

Each zone is tilted progressively to satisfy the local Bragg condition, resulting in a wedged shape.



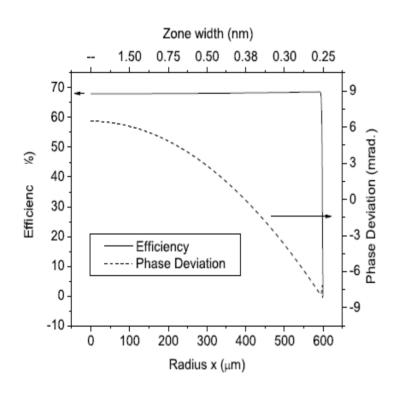
#### Outermost zone width: 0.25 nm



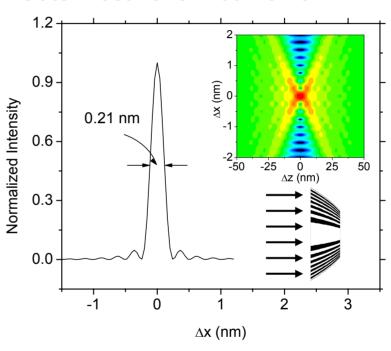
H. Yan et al., PRB 76, 115438 (2007).



#### Ultimately parabolically curved interfaces are needed



#### Outermost zone width: 0.25 nm



H. Yan et al., PRB 76, 115438 (2007).



## Refractive Lens: Adiabatically Focusing Lens (AFL)

#### **Current limitation:**

geometry of lens limits refractive power per unit length for given aperture:

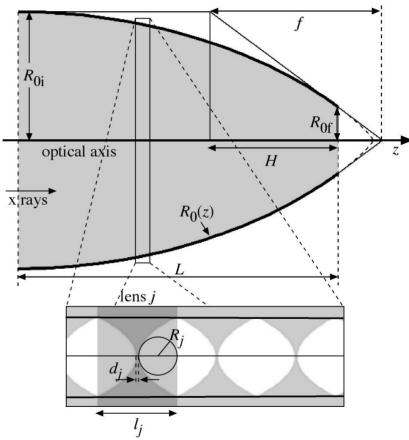
$$\frac{1}{lf_s} = \frac{2\delta}{lR} \approx \frac{2\delta}{R_0^2}$$

#### Solution:

adjust  $R_0$  to fit the converging beam as it is focused

PRL 94, 054802 (2005)

adiabatically focusing lens (AFL)





#### Example AFL

#### Diamond lens:

low atomic number Z and high density  $\rho$ 

N = 1166 individual lenses entrance aperture: 18.9µm exit aperture: 100nm

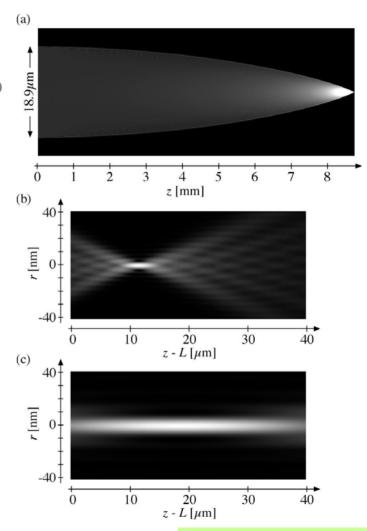
f = 2.3 mm

diffraction limit: 4.7nm

compare to NFL: same aperture

diffraction limit: 14.2nm

contracting wave field inside lens



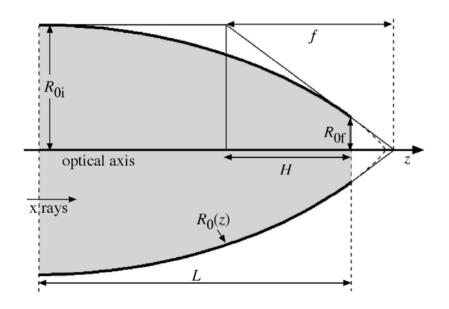


#### AFLs Made of Silicon

entrance aperture:  $2R_{0i} = 20\mu \text{m}$ 

exit aperture:  $2R_{0f} = 1\mu m$ 

energy: 10 - 20keV in 500eV steps



#### properties:

$$f = 2.7$$
mm  $d_t = 12.6$ nm

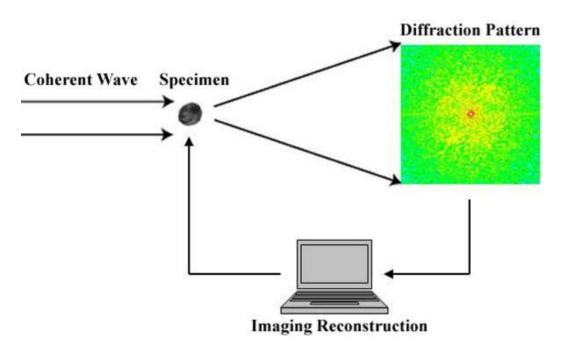
as horizontal lens in x-ray nanoprobe (e. g. ID13 ESRF):

 $L_1 = 47$ m, source size: 150µm

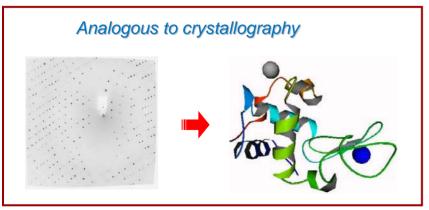
horizontal focus: 15.3nm (17400 x reduction)

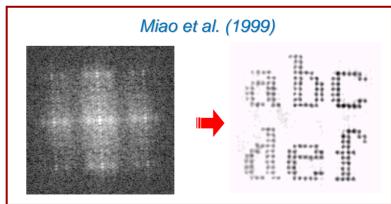


## (Lensless) Coherent Diffraction Imaging



- → Coherent diffraction imaging is much like crystallography but applied to noncrystalline materials
- Lateral resolution can in principle approach λ, not limited by N.A. of available optics. Long depth of focus.
- → Requires a fully coherent x-ray beam







#### **Conclusions**

- Microfocusing optics is an vibrant field with many parallel developments:
  - Reflective optics
  - Diffractive optics
  - Refractive optics
- Resolution had improved dramatically over the last two decades. 30-50 nm are currently available.
- Future spot size of a few nm is physically possible, but requires great engineering effort. There may be sufficient sensitivity and resolution to detect single atoms?
- However, microprobes of all length scale are required for most scientific studies. It is likely that 10 nm – 10 μm will remain the primary workhorse.

